

**DECLARATION (37 CFR 1.63) AND POWER OF ATTORNEY FOR UTILITY OR DESIGN
APPLICATION USING AN APPLICATION DATA SHEET (37 CFR 1.76)**

Title of Invention:

A NOVEL CRYSTALLINE FORM OF RUPATADINE FREE BASE

As the below named inventor(s), I/we declare that:



The attached application, or



U.S. Pat. App. No 10/598,846 or PCT App. No PCT/IN2005/000097, filed on 9/13/2006,



As amended on _____ (if applicable);

I/we believe that I/we am/are the original and first inventor(s) of the subject matter which is claimed and for which a patent is sought; I/we have reviewed and understand the contents of the above-identified application, including the claims, as amended by any amendment specifically referred to above; I/we acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me/us to be material to patentability as defined in 37 CFR 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT International filing date of the continuation-in-part application

I hereby appoint the practitioners associated with **Customer No. 03000** as my/our attorney(s) or agent(s) to prosecute the application identified above, and to transact all business in the United States Patent and Trademark Office connected therewith. Please recognize or change the correspondence address for the above-identified application to the address associated with **Customer No. 03000**. The undersigned hereby authorizes the U.S. attorney or agent named herein to accept and follow instructions from the assignee, if any, as to any action to be taken in the United States Patent and Trademark Office regarding this application without direct communication between the U.S. attorney or agent and the undersigned. In the event of a change in the persons from whom instructions may be taken, the U.S. attorney or agent named herein will be so notified by the undersigned.

Authorization To Permit Access To Application by Participating Offices

☒ If checked, the undersigned hereby grants the USPTO authority to provide the European Patent Office (EPO), the Japan Patent Office (JPO), and any other intellectual property offices in which a foreign application claiming priority to the above-identified application is filed access to the above-identified patent application. See 37 CFR 1.14(c) and (h). This box should not be checked if the applicant does not wish the EPO, JPO, or other intellectual property office in which a foreign application claiming priority to the above-identified application is filed to have access to the application. In accordance with 37 CFR 1.14(h)(3), access will be provided to a copy of the application-as-filed with respect to: 1) the above-identified application, 2) any foreign application to which the above-identified application claims priority under 35 USC 119(a)-(d) if a copy of the foreign application that satisfies the certified copy requirement of 37 CFR 1.55 has been filed in the above-identified US application, and 3) any U.S. application from which benefit is sought in the above-identified application. In accordance with 37 CFR 1.14(c), access may be provided to information concerning the date of filing the Authorization to Permit Access to Application by Participating Offices.

All statements made herein of my/our knowledge are true, all statements made herein on information and belief are believed to be true, and further that these statements were made with the knowledge that willful false statements and the like are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001, and may jeopardize the validity of the application or any patent issuing thereon.

FULL NAME OF INVENTOR(S)

Inventor one:	<u>Bandi PARTHASARADHI REDDY</u>	Citizen of:	<u>INDIA</u>
Signature:	<u>[Signature]</u>	Date:	<u>20-3-2009</u>
Inventor two:	<u>Kura RATHNAKAR REDDY</u>	Citizen of:	<u>INDIA</u>
Signature:	<u>[Signature]</u>	Date:	<u>20/03/2009</u>
Inventor three:	<u>Rapolu Raji Reddy</u>	Citizen of:	<u>INDIA</u>
Signature:	<u>[Signature]</u>	Date:	<u>20/03/2009</u>
Inventor four:	<u>Dasari Muralidhara Reddy</u>	Citizen of:	<u>INDIA</u>
Signature:	<u>[Signature]</u>	Date:	<u>20/3/09</u>

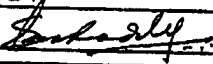


Additional inventors are being named on

additional form(s) attached hereto.

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ADDITIONAL INVENTOR(S) - Supplemental Sheet - Page 2 of 2**

FULL NAME OF INVENTOR(S)

Inventor five:	Kesireddy Subash CHANDER REDDY	Citizen of:	INDIA
Signature:		Date:	20/03/2009
Inventor six:		Citizen of:	
Signature:		Date:	
Inventor seven:		Citizen of:	
Signature:		Date:	
Inventor eight:		Citizen of:	
Signature:		Date:	
Inventor nine:		Citizen of:	
Signature:		Date:	
Inventor ten:		Citizen of:	
Signature:		Date:	
Inventor eleven:		Citizen of:	
Signature:		Date:	
Inventor twelve:		Citizen of:	
Signature:		Date:	